CITY CRANE

KATO KR-22H

KATO KR-22H CITY CRANE CRANE

Major Specifications Crane Module

Name 22 to a baileting your bayering your				
Name		22 ton hoisting rough terrain crane		
Model	- Df-	Kato KR-22H		
• Cran	e Performance	6.70	1 22 0001 2 0 /7 11)	
		6.70m boom	22,000kg x 3.0m (7 cables)	
		11.00m boom	12,000kg x 6.0m (4 cables)	
		15.20m boom	12,000kg x 5.5m (4 cables)	
Maximum to	otal rated load	21.60m boom	8,000kg x 6.5m (3 cables)	
		28.00m boom 6,000kg x 7.0m (2 cables)		
		5.00m jib	3,100kg x 11.0m (1 cable)	
		Rooster sheave	3,400 kg (1 cable)	
Boom length	า	6.7m – 28.0m		
Jiblength		5.0m		
Maximum I	ift above ground	28.7m (boom)		
level		34.1m (jib)		
Lifting rope	Main hoist	118m/min (4 th tier)		
speed	Secondary hoist	102m/min (2 nd tier)		
Hook	Main) 16.8m/min (4 th tier)	
speed	Secondary	(Rope cable no.– 1) 102.0m/min (2 nd tier)	
Boom hoistii	ng range	-10° - 81°		
Boom raising	g time	0° – 81°/33sec		
Boom exten	sion time	6.7m – 28.0m/73 sec		
Swivelling sp	peed	2.6rpm		
Rear end sw	ing radius	2.420m (slide shea	ve)	
		2.140m (counterwe	eight)	
• Cran	ie module equipm	ent and construction	1	
Boom forma	t	Box 6-level hydrau	lic telescopic	
Jib format		Box 1-level boom o	compartment storage type	
Boom telesc	ope	Combination use of	of hydraulic cylinderand wire ropes	
		2 & 3-level isometr	ic, and 4, 5 & 6-level isometric telescopic	
Boom hoisti	ng unit	Hydraulic cylinder	direct pressing type	
Lifting rope	unit	2 single winches, oil motor drive-spur gear reduction system		
		Automatic brake (stepping brake, free lowering and power		
		lowering devices)		
Swivelling u	nit	Oil motor drive – planetary gear reduction system (builtin		
		negative brake)		
		Free lock switch type		
Swivelling circle		Ball bearing type		
	Format	All hydraulic Hmod	del (float and vertical cylinder combination)	
		5,800mm (maximu	•	
Outrigger	Reach width	4.600mm (intermediate reach)		
unit		3,400mm (intermediate reach)		
		2,040mm (minimu	m reach)	
Rope	Main hoist	SeS (48) + 6 x WS (3	31)f 16mm x 100m	
	Secondary hoist	IWRC 6 x Fi (29) f 16mm x 75m		

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• Hvdr	aulics				
Oil pumps		Double variable plungermodel, gear + plungermodel			
Oil motor	Lifting	Axial plunger			
	Swivelling	Axial plunger			
Control bub		Multiple auto recovery (hydraulic compensated flow control valve)			
Cylinder		Double acting			
Oil reserve		400 1			
Safet	y Devices				
		ACS (overload protection and voice alarm), work scope restriction unit, outrigger reach width auto detector, boom natural lowering prevention unit, overlift prevention unit, drum hold safety unit, auto brake, irregular winding prevention unit, hydraulic safety valve, outrigger lock, angle indicator, swivelling warning light, hydraulic fluid overheat alarm, hydraulic fluid filter blockage alarm			
• Stand	dard Equipment				
		Hydraulic dehumidifying air conditioner, AM/FM clock radio, drum rotation indicator, intermittent ceiling wiper (with washer)			
Optic	onal Equipment				
		Winch monitoringcamera, TV receiver			
Carrier Mo	dule ngPerformance				
Maximum sp		49km/h			
<u>.</u>	performance	0.6 (tan ?)			
Minimum tur	·	7.5m (2-wheel steering)			
	9	4.7m (4-wheel steering)			
Meas	urements & Weig	hts			
Total length		8,460mm			
Total width		2,395mm			
Total height		3,400mm			
Wheel base		3,300mm			
Wheel tread	Front wheels	1,970mm			
	Rear wheels	1,970mm			
Passengers		1			
Total carriage		23,705kg			
	Forward axle weight	11,840kg			
	Rear axle	11,865kg			
	weight	11,005Kg			
• Engir	J				
Name		Mitsubishi 6D16-T (with turbo)			
Model		6 cylinder, water cooled 4 cycles. Direct fuel-injected diesel engine			
Total exhaust		7,545cc			
Maximum ou		220ps/2,800rpm			
Maximum to	•	65kg·m/1,600rpm			

KATO KR-22H CITY CRANE CRANE

Base driving equipment and construction			
Driving format	S	Switches between2-wheel drive (4 x 2) and 4-wheel drive	
		(4 x 4)	
Torque conver	tor	3 elements. 1-level (with auto lock-up clutch)	
Transmission n	nodel	Auto and manual transmission	
Number of spe	eds	Four speeds when moving forward. Two speeds when moving	
		backwards (Hi/low switch)	
Axle model		Full floating type (both front and rear axles)	
Main brake		2 system pneumatic-hydraulic combination 4-wheel disc	
		brake	
Parking brake		Mechanical & propeller shaft brake internal expanding type	
Auxiliary brake	j	Torque convertor lockup interlocking exhaust brake	
		Auxiliary braking unit for work	
Suspension	Front axle	Coil spring 4-ring (with hydraulic lock cylinder)	
	Rear axle	Coil spring 4ring (with hydraulic lock cylinder)	
	Format	All hydraulic power steering	
Steering unit		With reverse steering correction mechanism	
	Mode	Forward 2wheel steering, 4wheel steering, crab steering,	
		rear 2-wheel steering, independent front and rear wheel	
		steering	
Tyre size	Front wheels	385/95 R25 170E ROAD	
	Rear wheels	385/95 R25 170E ROAD	
Fuel tank		300 1	
 Safety Devices 			
		Camera for reversing powered/electric remote controlled	
		side mirrors, emergency steering unit, back wheel steering	
		auto-lock device, over shift prevention unit, brake fluid	
		leakage alarm, suspension lock uit, auxiliary brakes for work,	
		over-run alarm, radiator liquid level alarm, air filter blockage	
		alarm	

	Outrigger Maximum Reach (5.8 m) (Total Perimeter)				
Boom Length Working Radius	6.7 m	11.0 m	15.2 m	21.6 m	28.0 m
3.0 m	22.00	12.00	12.00	8.00	
3.5 m	20.00	12.00	12.00	8.00	
4.0 m	17.00	12.00	12.00	8.00	6.00
4.5 m	15.00	12.00	12.00	8.00	6.00
5.0 m		12.00	12.00	8.00	6.00
5.5 m		12.00	12.00	8.00	6.00
6.0 m		12.00	11.50	8.00	6.00
6.5 m		11.30	10.60	8.00	6.00
7.0 m		9.70	9.40	7.85	6.00
8.0 m		7.35	7.20	7.10	5.90
9.0 m		5.70	5.60	6.35	5.35
10.0 m			4.50	5.25	4.80
11.0 m			3.60	4.35	4.30
12.0 m			2.90	3.65	3.85
13.0 m			2.30	3.05	3.40
14.0 m				2.60	2.90
15.0 m				2.20	2.50
16.0 m				1.80	2.10
17.0 m				1.50	1.80
18.0 m				1.20	1.55
19.0 m				1.00	1.30
20.0 m				0.85 (19.6 m)	1.10
21.0 m					0.95
22.0 m					0.80
23.0 m					0.65
24.0 m					0.50
25.0 m					0.35
Hazardous Angle	-	-	-	-	-

	Outrigo	ger Intermediate l	Reach (4.6 m) (La	iterally)	
Boom Length Working Radius	6.7 m	11.0 m	15.2 m	21.6 m	28.0 m
3.0 m	22.00	12.00	12.00	8.00	
3.5 m	20.00	12.00	12.00	8.00	
4.0 m	17.00	12.00	12.00	8.00	6.00
4.5 m	15.00	12.00	12.00	8.00	6.00
5.0 m		12.00	12.00	8.00	6.00
5.5 m		10.00	10.00	8.00	6.00
6.0 m		8.50	8.40	8.00	6.00
6.5 m		7.20	7.10	7.90	6.00
7.0 m		6.20	6.10	6.85	6.00
8.0 m		4.65	4.55	5.30	5.65
9.0 m		3.60	3.50	4.20	4.50
10.0 m			2.70	3.40	3.70
11.0 m			2.05	2.75	3.05
12.0 m			1.50	2.25	2.55
13.0 m			1.05	1.85	2.10
14.0 m				1.45	1.75
15.0 m				1.10	1.45
16.0 m				0.85	1.15
17.0 m				0.60	0.90
18.0 m				0.40	0.70
19.0 m					0.50
20.0 m					0.35
Hazardous Angle	-	-	-	18°	38°

Outrigger Intermediate Reach (3.4 m) (Laterally)					
Boom Length Working Radius	6.7 m	11.0 m	15.2 m	21.6 m	28.0 m
3.0 m	22.00	12.00	12.00	8.00	
3.5 m	15.20	12.00	12.00	8.00	
4.0 m	11.40	11.00	10.00	8.00	6.00
4.5 m	8.95	8.60	8.40	8.00	6.00
5.0 m		6.95	6.85	7.00	6.00
5.5 m		5.75	5.65	6.20	6.00
6.0 m		4.80	4.70	5.40	5.30
6.5 m		4.05	3.95	4.65	4.70
7.0 m		3.45	3.35	4.00	4.15
8.0 m		2.50	2.40	3.05	3.30
9.0 m		1.80	1.70	2.35	2.65
10.0 m	·		1.10	1.85	2.10
11.0 m			0.60	1.40	1.65
12.0 m				1.00	1.30
13.0 m				0.65	0.95
14.0 m			·	0.50 (13.5 m)	0.70
15.0 m					0.45
Hazardous Angle	-	-	30°	42°	53°

	Outrigger Minimum Reach (2.04 m) (Laterally)					
Boom Length Working Radius	6.7 m	11.0 m	15.2 m	21.6 m	28.0 m	
3.0 m	7.80	7.50	7.00	7.00		
3.5 m	6.10	5.80	5.40	5.60		
4.0 m	4.80	4.50	4.30	4.55	3.80	
4.5 m	3.80	3.50	3.40	3.80	3.80	
5.0 m		2.80	2.70	3.20	3.25	
5.5 m		2.20	2.10	2.65	2.75	
6.0 m		1.70	1.60	2.25	2.35	
6.5 m		1.30	1.20	1.85	2.00	
7.0 m		0.90	0.80	1.55	1.70	
8.0 m				1.00	1.20	
Hazardous Angle	-	30°	55°	62°	69°	

Outrigger Maximum Reach (5.8 m)						
Boom Angle	Working Radius	Load				
(°)	(m)	(ton)				
81.0	4.0	3.10				
73.0	8.5	3.10				
68.8	11.0	3.10				
65.0	13.0	2.65				
60.0	15.5	2.20				
57.0	17.0	2.00				
56.0	17.4	1.85				
50.0	20.1	1.25				
45.0	22.1	0.90				
40.0	23.9	0.65				
35.0	25.6	0.45				
30.0	27.1	0.30				
Hazardous Angle	25°					

Outrigger Interme diate Reach (4.6 m)						
Boom Angle	Working Radius	Load				
(°)	(m)	(ton)				
81.0	4.0	3.10				
73.0	8.5	3.10				
68.8	11.0	3.10				
65.0	13.0	2.30				
60.0	15.4	1.55				
57.0	16.8	1.20				
56.0	17.2	1.10				
50.0	19.9	0.60				
45.0	22.0	0.30				
Hazardous Angle	42°					

Outrigger Intermediate Reach (3.4 m)						
Boom Angle	Working Radius	Load				
(°)	(m)	(ton)				
81.0	4.0	3.10				
73.0	8.5	3.10				
68.8	10.8	1.90				
65.0	12.7	1.25				
60.0	15.0	0.65				
57.0	16.5	0.35				
56.0	16.9	0.30				
Hazardous Angle	54 °					

KATO KR-22H CITY CRANE HYDRAULIC CRANE

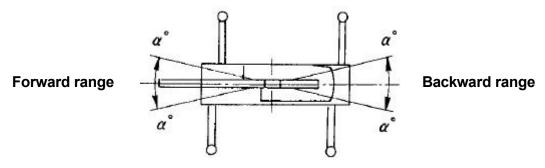
CAUTIONS – WHEN USING THE OUTRIGGER

1. The total rated load tables display the maximum load under warranty in a state where the machine is set level on level and firm ground and includes the weight of the hook and other hoisting accessories.

The sections boxed in bold () are set out according to the machinery's strength. Other areas are set out according to the machine's degree of stability.

HOOK TYPE	22,000 kg	3,400 kg
WEIGHT	160 kg	60 kg

- 2. Since the working radius is based on the actual values including the flex of the boom, please ensure work is carried out with the working radius as the standard.
- 3. Total rated loads below the bold lines do not exceed 75% of tipping load.
- 4. The jib working radius displays values when work is carried out with a jib attached to a 28.0 m boom. Please use just the boom angle as the standard when doing jib work with booms of other lengths.
- 5. Lateral lifting performance differs according to the outrigger's reach. Consequently, please carry out work for the respective reach conditions according to the total rated load tables. For forward and backward lifting performance, please carry out work according to the total rated load table for the outrigger maximum reach.



Outrigger reach status	Intermediate reach (4.6m)	Intermediate reach (3.4m)	Minimum reach
Area a°	35	20	3

- 6. Please do not carry out jib work at the outrigger minimum reach.
- 7. The total rated load for the rooster sheave is equivalent to the value after subtracting the 22 tonne hook weight (160 kg) from the total rated boom load and the limit shall be 3,400 kg.
- 8. When the boom length exceeds the stipulated length, please carry out work at the total rated load for either the stipulated length, or at a length for a boom which is one step longer, whichever is the smaller total rated load.
- 9. When carrying out boom work with a jib or with a rooster sheave attached, in addition to the weight of accessory hoists, please subtract 440 kg from the total rated load when a jib is attached or 90 kg when a rooster sheave is attached.
- 10. The hazardous angle for booms in each work situation is as per the tables. Please exercise sufficient caution since the crane can topple over even without any load if the boom is lower than the hazardous angle.

11. The number of standard hook cables is as per the table below. However, when using a number of cables other than for the standard hook, please use a limit of 3,300 kg for each wire rope.

Boom length	6.7m	11.0 – 15.2m	21.6m	28.0m	Jib/rooster sheave
No. of lifting cables	7	4	3	2	1

- 12. The total rated load tables do not include the impact of wind. Please halt work when the instantaneous wind speeds exceeds 10m/sec.
- 13. When carrying out work that exceeds the total rated load and when the crane has not been used correctly, it will topple over or get damaged. In these instances, the crane's warranty is invalidated.

Not using the Outrigger Fixed Hoisting						
Working	6.7 m Boom		11.0 m Boom		15.2 m Boom	
Radius (m)	Forward	Total Perimeter	Forward	Total Perimeter	Forward	Total Perimeter
3.0		6.00		5.50		5.20
3.5	8.50	4.50	8.50	4.10	8.00	3.80
4.0	8.50	3.30	8.50	3.20	8.00	3.00
4.5	7.50	2.55	7.20	2.55	6.50	2.40
5.0			6.10	2.00	5.40	1.90
5.5			5.10	1.55	4.55	1.50
6.0			4.25	1.20	3.85	1.15
6.5			3.55	0.90	3.30	0.85
7.0			3.00	0.65	2.80	
8.0			2.15		2.05	
9.0			1.55		1.50	
10.0					1.00	
11.0					0.60	
Hazardous Angle	-	-	-	30°	30°	56°

Not using the Outrigger Driving while suspending a load (under 2 km/hr)						
Working	king 6.7 m Boom		11.0 m Boom		15.2 m Boom	
Radius (m)	Forward	Total Perimeter	Forward	Total Perimeter	Forward	Total Perimeter
3.0		4.80		4.40		4.00
3.5	6.80	3.60	6.40	3.30	5.90	3.00
4.0	6.80	2.65	6.40	2.55	5.90	2.40
4.5	6.00	2.05	5.50	2.05	5.00	1.90
5.0			4.75	1.50	4.30	1.40
5.5			4.10	1.05	3.65	1.00
6.0			3.40	0.65	3.10	0.60
6.5			2.85		2.65	
7.0			2.40		2.25	
8.0			1.65		1.60	
9.0			1.00		1.00	
10.0					0.50	
Hazardous Angle	-	-	-	42°	35°	60°

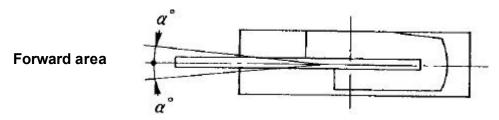
KATO KR-22H CITY CRANE HYDRAULIC CRANE

CAUTIONS – WHEN NOT USING THE OUTRIGGER

1. The total rated load tables display the maximum load under warranty for this crane when tyre air pressure is at the specified pressure on firm and level ground and the suspension lock cylinders have been contracted to a minimum. The values include the weight of the hook and other hoisting accessories.

The sections boxed in bold () are set out according to the machinery's strength. Other areas are set out according to the machine's degree of stability. (The stipulated tyre air pressure is 9.0 kg/cm²).

- 2. Since the working radius is based on the actual values including the flex of the boom, please ensure work is carried out with the working radius as the standard.
- 3. Total rated loads below the bold lines do not exceed 75% of tipping load.
- 4. The total rated loads differ according to forward performance or entire perimeter performance. Please exercise due caution when swivelling from the forward area to a lateral area since there is a risk of overload.



Crane work	Fixed hoisting	Driving while suspending a load
Area a°	1	1

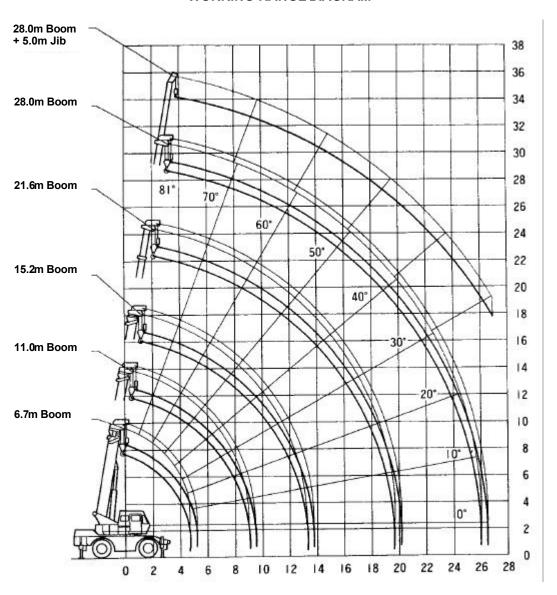
- 5. The total rated load for the rooster sheave is equivalent to the value after subtracting the 22 tonne hook weight (160 kg) from the total rated boom load and the limit shall be 3,400 kg.
- 6. Please do not carry out boom work, jib work or free lowering work when the boom length exceeds 15.2m.
- 7. Please carry out fixed crane work with the parking brake active.
- 8. When driving while suspending a load, turn the high/low switch to "ON" (low range) and have the shift lever at speed 1.
- 9. While driving while suspending a load, keep the load close to the ground so that it does not sway and proceed at under 2 km/hr. In particular, exercise caution with cornering, sudden acceleration and sudden braking.
- 10. Do not carry out crane work when driving while suspending a load.
- 11. The hazardous angle for booms in each work situation is as per the tables. Please exercise due caution since the crane can topple over even without any load if the boom is lower than the hazardous angle.

12. The number of standard hook cables is as per the table below. However, when using a number of cables other than for the standard hook, please use a limit of 3,300 kg for each wire rope.

Boom length	6.7m	11.0 – 15.2m	Rooster sheave
No. of lifting cables	7	4	1

13. When carrying out work that exceeds the total rated load and when the crane has not been used correctly, it will topple over or get damaged. In these instances, the crane's warranty is invalidated.

WORKING RANGE DIAGRAM



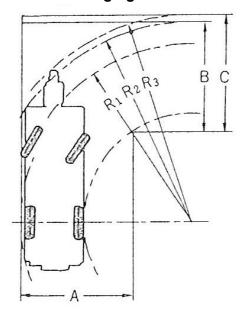
WORKING RADIUS (m)

Notes: 1. This figure does not include boom or jib flexing.

2. This figure shows the outrigger maximum reach (full perimeter)

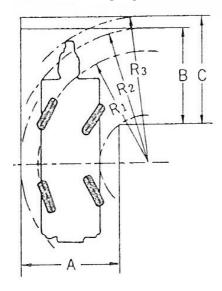
Width of Theoretical Minimum Intersecting Aisle

· Turning right with 2-wheel steering



- R₁ = 7.50m (Minimum turning radius)
- R₂ = 8.43m (Vehicle body turning radius)
- R₃ = 8.73m
 (Boom tip turning radius)
- A = 4.64m (entry aisle width)
- B = 4.64m (vehicle body exit aisle width)
- C = 4.95m (boom tip exit aisle width)

· Turning right with 4-wheel steering

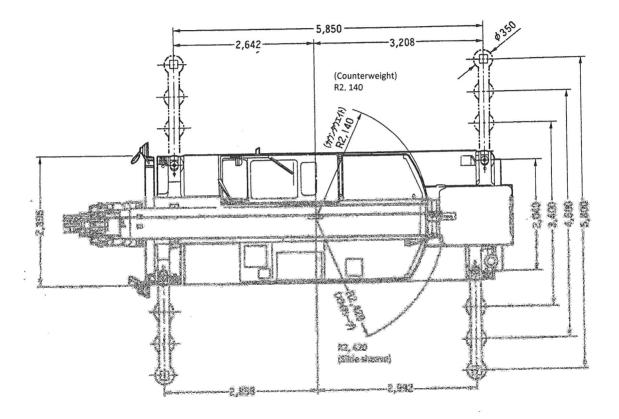


- R₁ = 4.70m (Minimum turning radius)
- R₂ = 5.67m (Vehicle body turning radius)
- R₃ = 6.18m (Boom tip turning radius)
- A = 4.05m (vehicle body entry aisle width)
- B = 4.05m (vehicle body exit aisle width)
- C = 4.56m (boom tip exit aisle width)

NB: The above numbers are calculated values.

• Fully equipped (compulsory automobile inspection registration weight), the KR-22H meets the B criteria of the basic access criteria. Please store the hook in the set location when driving.

Scale: 1/100 units (mm)



Scale: 1/100 units (mm)

